## PIPELINE

## 600 Liquid Adhesive



Polyguard's fast-drying, rubber based 600 Liquid Adhesive is used in conjunction with Polyguard's coatings and wraps and is easily applied in a thin coat using a roller or brush. It is available in solvent systems that will conform to most local VOC requirements.

600 may be applied with roller or brush to clean and dry pipe surface. It should be applied at an average rate of $400 \mathrm{ft}^{2}$ per gallon (10m²/liter).

For applications requiring zero VOC liquid adhesive, we have 605 WB Liquid Adhesive available.

| Physical Properties | Typical Results |
| :---: | :---: |
| Solids Content | $19 \%$ |$|$| Flash Point | $33^{\circ} \mathrm{F}\left(0.5^{\circ} \mathrm{C}\right) \mathrm{TCC}$ |
| :---: | :---: |
| Viscosity | $300-500 \mathrm{cps} @ 77^{\circ} \mathrm{F}$ |
| Shelf Life | 3 Years* |
| Temperature Ranges | At Application $25^{\circ}$ to $130^{\circ} \mathrm{F}$ <br> $\left(-4^{\circ}\right.$ to $\left.54^{\circ} \mathrm{C}\right)$ <br> In Sevie $25^{\circ}$ to $190^{\circ} \mathrm{F}$ <br> $\left(-32^{\circ}\right.$ to $\left.77^{\circ} \mathrm{C}\right)$ |
| Storage Conditions | $-40^{\circ}$ to $140^{\circ} \mathrm{F}\left(-40^{\circ}\right.$ to $\left.60^{\circ} \mathrm{C}\right)$ |

*Shelf life can vary based on storage conditions.

## Social : @polyguardproducts

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Fast drying - no down time between primer coat and RD-6 ${ }^{\circledR}$ application


Rubber-based - works synergistically with the polymer-based wraps


Only a thin coat is necessary - less downtime and more efficient coverage

## Both brush and roller application can

 be used - allows the application and/or operator to specify application method based on pipe size and conditions

1. Handling Material: Liquid adhesive should be unloaded \& handled in such a manner as to prevent injury to the materials. Containers should not be dropped, thrown from trucks and should be securely fastened between use. Dispose of product according to Federal and state regulations. 2. Cleaning: Substrate should be clean and free of voids, projections, release agents, cutting and other contaminates.
2. Application: Stir liquid adhesive each day before use. Apply 600 Primer with brush or roller with cleaned substrate surface. Permit the liquid adhesive to dry before applying Polyguard Coating.
3. Coverage style: Apply at a rate of 400 square feet per gallon.

## contact us

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